

MACHINE DESIGN LS 280

Fax to: +49 (0) 6281 5208-99 or just fill in the form online: www.weiss-international.com

Enquiry Attachment to order

Thank you for your interest in our linear assembly system. To design the system to the exact requirements of your application, we kindly ask you to answer the following questions:

Please note! Our LS280 system runs only **counter-clockwise**.

Information about customer application

Industry: Automotive Electrical Industry Medical Technology Cosmetics Consumer Goods
 Plumbing Trade Fitting Industry Pad or Screen Printing _____

Product description: _____

Length of the product (in transport direction) [mm]: _____ Width [mm]: _____ Height [mm]: _____

Single weight of the product [kg]: _____ Total payload (incl. customer fixture) per carrier [kg]: _____

Length of the customer fixture on top of the carrier (maximum interference in transport direction) [mm]: _____

Length of the carrier plate (in transport direction) [mm]: 200 270 480

Description of customer processes: _____

Total cycles of the system: _____

Max. processing time per indexing pitch at the assembly cells of the LS 280

Indexing pitch [mm]: 70 140 280 560

Max. processing time [s]: _____

Are cells needed for manual operations? No Yes No.: _____ Processing time [s]: _____

Layout design 180° system 90° system (please attach a sketch with arrangement of cells)

Cell with locking station

Single locking station (module length 1200 mm)

Double locking station (module length 2400 mm)

Indexing pitch [mm]: 70 140 280 560

Indexing pitch [mm]: 70 140 280 560

No. of cell modules: _____

No. of cell modules: _____

Stationary support Yes No Vertical force transmission [N]: _____ No.: _____

Top support plate

Material: Aluminium, anodised No.: _____

Steel, nickel-plated No.: _____

Colour: Standard (RAL 7035, light grey)

Special colour RAL: _____

Options

Side assembly plate No.: _____

Base frame on the side No.: _____

Footboard No.: _____

Control concept

B&R – interface Profibus-DP _____

Power supply of the machine at the customer location

3x400 V, 50 Hz 3x208 V, 60 Hz

3x480 V, 60 Hz 3x220 V, 60 Hz

For technical enquiries

Name: _____

Desired delivery date: _____

Company: _____

Post code, city: _____

Phone: _____ Fax: _____

Country: _____

E-Mail: _____